



# Märker

## Technical Data Sheet

### Portland cement CEM I 32,5 R

**Märker Portland cement CEM I 32,5 R** is produced by intergrinding Portland cement clinker with sulfate agents to regulate the setting.

**Märker Portland cement CEM I 32,5 R** is characterized by low strength fluctuations. With carefully controlled concrete production, it is therefore possible to have a small safety margin and the required concrete strengths can be achieved economically.

**Composition:** Portland cement clinker, sulfate agents to regulate setting, up to 5 % inorganic mineral substances to improve the physical properties.

**Properties:** Standard early strength  
Standard hardening  
Standard level of hydration heat development

**Applications:** Production of:  
Screed, concrete, reinforced and prestressed concrete according to EN 206-1 / German norm DIN 1045-2  
Prestressed concrete according to German norm DIN 1045-1

Recommended compressive strength: C 8/10 to C 30/37

In order to achieve unerringly and economically the required fresh and hardened concrete properties the concrete composition is to be determined by an initial type-testing which should take place in good time before the start of concreting.

**Miscibility:** can be mixed with all cements complying with EN 197, but **not** with gypsum or gypsum products.

**Technical standard:** Cement as specified in EN 197

**Quality control:** in-house monitoring, and external quality control in accordance with EN 197 by the Research Institute of the Cement Industry, Düsseldorf, Germany.

**Supply:** in 25 kg bags or in bulk in silo trucks  
**Low-chromate cement** in accordance with REGULATION (EC) No 1907/2006

**Storage:** Cement should be stored under suitable dry conditions protected from moisture and humidity

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**Märker Zement GmbH, Oskar-Märker-Straße 24, D - 86655 Harburg**

Tel.: +49 (0)9080/8-0

Fax: +49 (0)9080/8335

Internet: [www.maerker-gruppe.de](http://www.maerker-gruppe.de)

Email: [verkauf@maerker-gruppe.de](mailto:verkauf@maerker-gruppe.de)

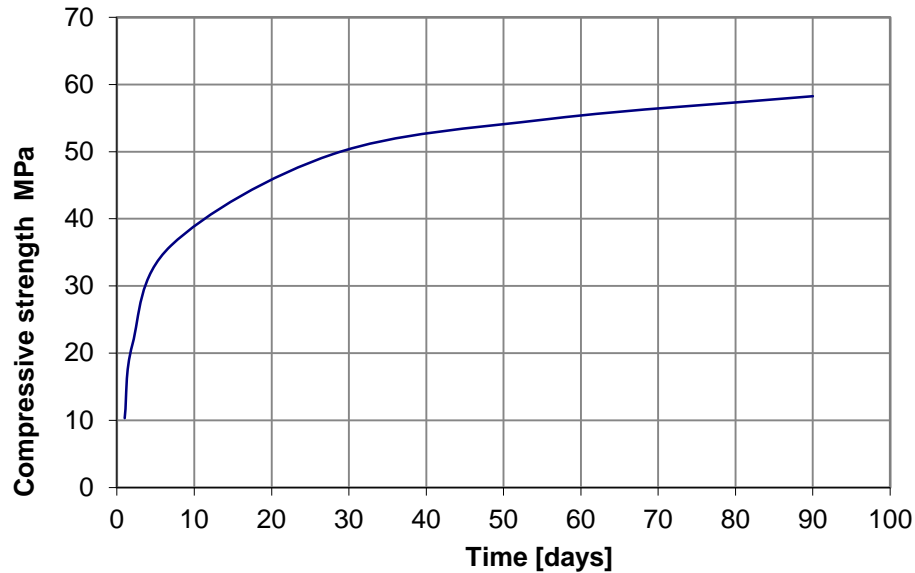


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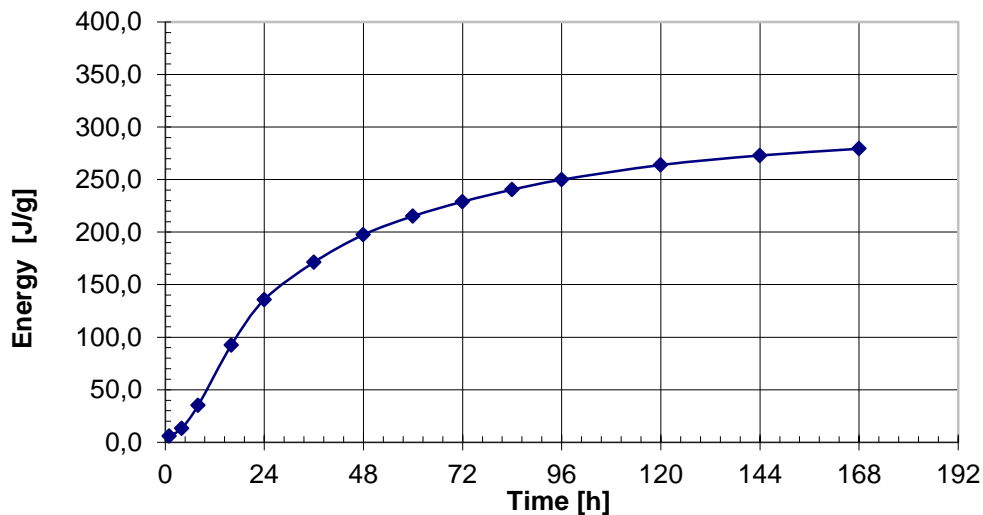
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## Portland cement CEM I 32,5 R

Development of compressive strength based on time (days)



Evolution of hydration heat based on time



Regarding the handling of our products please refer to our current safety data sheets according to EC regulation No. 1907/2006. Any information, product description or reproduction of technical data given in this publication shall be provided without warranty and liability shall be excluded. The data presented in our data sheets are average values based on numerous measurements.

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Fax: +49 (0)9080/8335

Internet: [www.maerker-gruppe.de](http://www.maerker-gruppe.de)

Email: [verkauf@maerker-gruppe.de](mailto:verkauf@maerker-gruppe.de)